



CORiTEC 250i Loader PRO

The features...

ION
3-fold ionizer

A/B
Auto calibration

Water & Spark
Automated cleaning function

Adapters
Adapter variety

Hand
Metal processing

WITH FOCUS ON FLEXIBILITY,
THE CORiTEC 250i Loader **PRO**
SHOWS ITS STRENGTHS.



The fully automated 7-fold blank changer (9-fold optional) makes it possible to process multiple restorations successively without any delay. At the same time the system processes every restoration with the maximum precision. Thanks to the modular design of the blank changer it is also possible, to change the blank magazine with another new magazine easily.

The CORiTEC 250i Loader **PRO** is the perfect system for every dental technician who wants to work more independent. To support the idea of flexible working even more, the system comes with an integrated and fully-automated 16-fold tool changer. This feature saves a lot of time and grants the operator a maximum of flexibility. Just like the blank changer, the tool changer was also built modular. That means that it can also be easily and quickly exchanged with another tool magazine.

AUTOMATION IN THE SMALLEST SPACE -
NO OTHER SYSTEM IMPLEMENTS THIS
REQUIREMENT SO WELL.



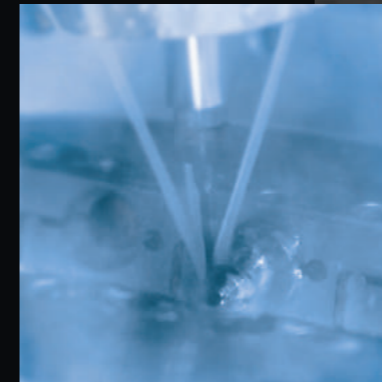
Another highlight of the system is the powerful spindle. Thanks to a power of 750 watt and up to 100.000 rpm, the high-frequency spindle offers the best ratio of performance, speed and precision. A quality which can be felt with every restoration.

No matter which material will be used, the CORiTEC 250i Loader **PRO** processes every restoration with the fastest speed and highest precision. Zirconium dioxide and plastics can be easily milled as well as the grinding of glass ceramics and prefabricated abutments of metal are possible. This system guarantees the operator a maximum of flexibility and automation for the main used dental materials.



CORiTEC 250i Loader PRO

The compact 5-axis milling machine opens up a completely new machine segment at an attractive price-performance ratio. It offers automation and 5-axis simultaneous machining of circular blanks and blocks in the smallest space and. The milling system is equipped with a fully automatic 16-fold tool magazine with 3 mm milling tools and an integrated touch-screen monitor, which facilitates an intuitive operation in conjunction with the new SmartControl™ software. The fully automatic 7-fold (optional 9-fold) blank changer offers the possibility to process all common materials of the dental industry, an automated production is therefore feasible. The CORiTEC 250i Loader PRO is the perfect solution for technicians who want to create their daily work more independent!



- WET
- DRY
- 5 AX
- 3 mm
16x
- 9x
- ION

CORiTEC 250i Loader PRO

HIGHLIGHTS

- novel, closed mono-block cast body for stability and precision
- 7-fold blank changer (optional 9-fold)
- 16-fold tool changer
- blank and tool magazine exchangeable
- wet and dry machining possible
- Control PC with touchscreen integrated
- 3-fold integrated ionizer
- processing of prefabricated abutments
- high precision due to integrated temperature compensation
- high-frequency spindle
- minimal footprint
- auto calibration
- automated cleaning function
- metal processing

FULL AUTOMATION
7 or 9 blanks in one blank magazine, exchangeable

Optional: 9-fold blank magazine
7-fold blank magazine

AUTOMATIC BLANK CLAMPING SYSTEM

POWERFUL PERFORMANCE
High-end spindle for milling and grinding up to 100.000 rpm at 750 Watt

16-FOLD TOOL CHANGER, TOOL MAGAZINE INTERCHANGEABLE

WET AND DRY MACHINING POSSIBLE

ERGONOMIC HANDLING
Control PC with touchscreen integrated

PMMA	WAX	Standard	PreMilled Abutment	Dentures	Crown, Bridge	Inlay, Onlay, Veneer	Hybrid Abutment	Splint
Zr	COMPOSITE							
PEEK	SINT	C-Clamp	Block	automatic clamping system	Full Denture	Model	Drilling template	Model casting
Glass ceramics	PreFab Abutments							
CoCr	Ti				Bridge	Telescopic technology	Abutment	Hybrid machining

Applications & holder

MANUFACTURE OF DENTAL PROSTHESIS



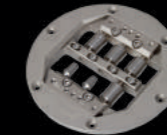
PREFABRICATED ABUTMENTS

- short production times
- production of abutments in very simple processes
- high accuracy of fit due to prefabricated implant interface

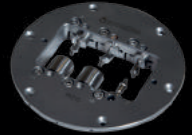
DESS
Abutmentholder



NT-Preform® Abutment
(nt-trading)



PreFace® Abutment
(Medentika)



THERAPEUTIC SPLINTS

- bite splints, bleaching splints
- snoring splints, aligners
- simple and high-quality implementation in CAD/CAM processes




GRINDING OF CAD/CAM BLOCKS

- new 6-fold adapter enables effective production
- exchangeable strips for different adapter systems
- crowns, onlays, inlays, veneers, bridge frameworks etc.



T1/T6 - 3.0 | 3.0 mm
radius milling tool (l = 15 mm)

T1	Ti
T6	CoCr



3.0 mm Ø 3 mm

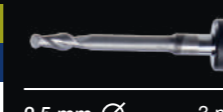
up to 15 mm

Blades

Art.-No. 526029 3003

T11/T13 - 2.5 | 3.0 mm
radius milling tool

T11	PMMA
T13	WAX
	Zr



2.5 mm Ø 3 mm


up to 25 mm

Blades

Art.-No. 526016 2503

T2/T7 - 2.0 | 3.0 mm
radius milling tool (l = 12 mm)

T2	Ti
T7	CoCr



2.0 mm Ø 3 mm

up to 15 mm

Blades

Art.-No. 526029 2003

T12 - 1.0 | 3.0 mm
radius milling tool (single blade, slide coated)

T12	PMMA
	WAX
	PEEK



1.0 mm Ø 3 mm


up to 25 mm

Blade

Art.-No. 526004 1003c

T3/T8 - 1.5 | 3.0 mm
radius milling tool (l = 12 mm)

T3	Ti
T8	CoCr



1.5 mm Ø 3 mm

up to 15 mm

Blades

Art.-No. 526029 1503

T12/T14 - 1.0 | 3.0 mm
radius milling tool

T12	PMMA
T14	WAX
	Zr



1.0 mm Ø 3 mm


up to 25 mm

Blades

Art.-No. 526016 1003

T4/T9 - 1.0 | 3.0 mm
radius milling tool (l = 9 mm)

T4	Ti
T9	CoCr



1.0 mm Ø 3 mm

up to 15 mm

Blades

Art.-No. 526029 1003

T13/T40/T50 - 2.5 | 3.0 mm
radius milling tool (diamond coated)

T13	Zr
T40	SINT
T50	COMP



2.5 mm Ø 3 mm


up to 25 mm

Blades

Art.-No. 526013 2503

T5/T10/T17 - 1.5 | 3.0 mm
shaft milling tool (l = 15 mm), universal

T5	Ti
T10	CoCr
T17	PMMA
	WAX
	Zr



1.5 mm Ø 3 mm

up to 25 mm

Blades

Art.-No. 526001 1503

T14/T41/T51 - 1.0 | 3.0 mm
radius milling tool (diamond coated)

T14	Zr
T41	SINT
T51	COMP



1.0 mm Ø 3 mm

up to 25 mm

Blades

Art.-No. 526013 1003

T11 - 2.5 | 3.0 mm
radius milling tool (single blade, slide coated)

T11	PMMA
	WAX
	PEEK



2.5 mm Ø 3 mm

up to 25 mm

Blade

Art.-No. 526004 2503c

T15/T42/T52 - 0.6 | 3.0 mm
radius milling tool (conical)

T15	PMMA
T42	WAX
T52	Zr
	SINT
	COMP



0.6 mm Ø 3 mm


up to 25 mm

Blades

Art.-No. 526016 0603

T16 - 1.5 | 3.0 mm
radius milling tool (l = 15 mm)

T16	PMMA
	WAX
	Zr



1.5 mm Ø 3 mm


up to 15 mm

Blades

Art.-No. 526016 1503

T31 - 3.0 | 3.0 mm
shaft milling tool (single blade, slide coated)

T31	PMMA
	WAX
	Zr



3.0 mm Ø 3 mm


up to 30 mm

Blade

Art.-No. 526012 3003

T19 - 0.5 | 3.0 mm
shaft milling tool (l = 4 mm), universal

T19	UNIVERSAL
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0.5 mm Ø 3 mm


up to 15 mm

Blades

Art.-No. 526001 0503

T32 - 0.6 | 3.0 mm
radius milling tool long (l = 12 mm)

T32	PMMA
	WAX
	Zr



0.6 mm Ø 3 mm

up to 25 mm

Blades

Art.-No. 526012 0603

T20 - 0.6 | 3.0 mm
radius milling tool (conical)

T20	Ti
	CoCr



0.6 mm Ø 3 mm

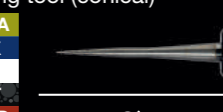
up to 15 mm

Blades

Art.-No. 526003 0603

T33/T43/T53 - 0.3 | 3.0 mm
radius milling tool (conical)

T33	PMMA
T43	WAX
T53	SINT
	COMP



0.3 mm Ø 3 mm

up to 25 mm

Blades

Art.-No. 526016 0303

T21 - 2.5 | 3.0 mm
radius grinding tool (diamond)

T21	glass ceramics
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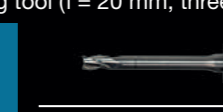
2.5 mm Ø 3 mm

Blades

Art.-No. 526005 2503

T98 - 2.5 | 3.0 mm
shaft milling tool (l = 20 mm, three blades)

T98	CALIBR.
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2.5 mm Ø 3 mm

Blades

Art.-No. 526024 2503

T22 - 1.0 | 3.0 mm
radius grinding tool (diamond)

T22	glass ceramics
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1.0 mm Ø 3 mm

Blades

Art.-No. 526005 1003

T23 - 0.6 | 3.0 mm
radius grinding tool (conical, diamond)

T23	glass ceramics
-----	----------------



0.6 mm Ø 3 mm

Blades

Art.-No. 526005 0603

CORiTEC Materials

CORTEC ZR (ZIRCONIUM DIOXIDE)

Covers all indications for dental restorations of up to 16 units. Ideally suited for monolithic restorations.

- highly translucent zirconium dioxide for natural esthetics
- increased strength compared to lithium dioxide

Zr ht+ Disc
(highly translucent)



Zr Disc



Zr transpa Disc



Zr transpa Disc
(pre-colored translucent)



CORTEC COCR AND TITANIUM

- single crowns
- single cap
- bridges up to 16 units, full bridges, and PFM technology

- good mechanical properties
- good milling properties
- corrosion resistant

CoCr Disc
(non-precious alloy)



CoCr Mo Disc
(non-precious alloy)



Ti Disc
(Grad 2, Grad 4, Grad 5)



JUVORA PEEK

- clamp-retained constructions
- Juvora PEEK in its basic colour (brown-beige)
- highest biological compatibility



CORTEC WAX DISC (WAX, GRAY)

CORTEC Wax Disc is not suitable for intraoral application. After milling, the material can be used as lost wax. Moulds can be used in casting technology. It can be milled easily and combusted residue-free.



CORTEC PMMA

- bite guards, therapeutic splints, drilling templates, bite regulators

- very good mechanical properties
- aesthetic shade effect due to high translucency
- good milling behaviour

PMMA Splint Disc



PMMA Disc



CORTEC MODEL DISC IVORY

- blank for the production of dental models
- low-cost material
- also suitable for test purposes or for milling calibration bodies



CORiTEC SmartControl™

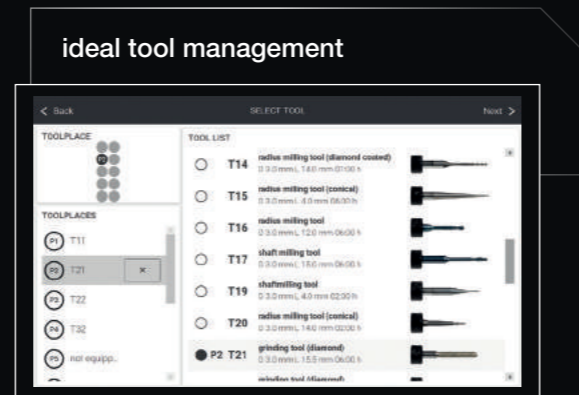
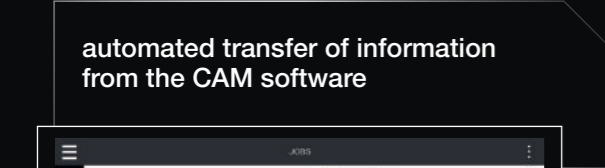
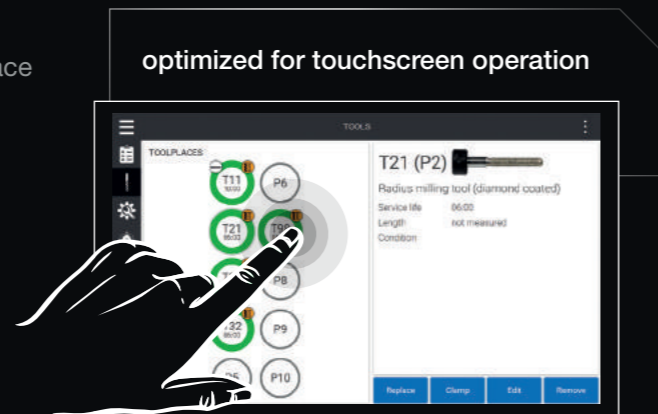
SMART CONTROL OF MACHINE SOFTWARE

SmartControl™ one touch ahead!

The newly developed control software „SmartControl™“ enables absolutely intuitive operation of our milling machines. From selecting the job to milling or querying the machine status; the self-explanatory and optimized handling makes it possible to start operating the machine in the shortest possible time. Starting a milling process requires only two clicks – benefit from the smart time savings for your workflow!

FEATURES

- modern touch control design
- straightforward operation with intuitive graphical interface
- high end performance for imes-icore® machines
- remote monitoring
- job management with 3D preview
- tool/material management
- multi-language support*



* in preparation

Scanner COMPATIBLE WITH exocad

CORiTEC i3Dscan eco

- all-round carefree package for newcomers or small laboratories
- simple, fast, low-priced
- very compact design



CORiTEC i3Dscan color

- the object to be scanned is automatically guided into the measuring field
- modern touch control design
- the 180-degree opening offers a large working area

CORiTEC i3Dscan color HR

- enormously high scanning efficiency and precision (4 µm)
- color texture scan
- Blue-Light LED & high resolution camera (2.8 MP)
- all modules included in the scope of delivery



CAM software

CORiTEC iCAM V5 smart

- all strategies optimized for 5-axis simultaneous machining
- automatic exchange of implant connections (ReFit option)
- no annual license fees
- fully automatic and easy operation with “Wizard Workflow“



Machine tables

The undercounters, specially developed for the needs of the various machine types, impress with their sturdy design as well as their attractive appearance. The machine tables have sufficient floor space. Stable rollers ensure optimum stability and easy movement of the devices. Drawers, cable ducts and a cabinet for the integration of appropriate extraction systems are already provided.



MACHINE TABLE T2

Machine Table T2

41.7 x 36.6 x 31.1 inch
1060 x 930 x 790 mm
W x H x D

Suction systems

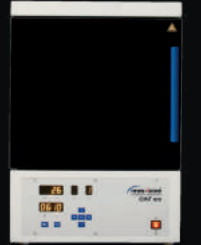
	iVAC silent PRO	iVAC eco+
Volume flow	240 m ³ /hr	260m ³ /hr
Output	1610 watt	1200 watt
Filter system	Teflon filter cartridge, automatic cleaning feature	dust drawer, HEPA filter
Filter volume	8 liters	25 liters
W x D x H	10.6 x 21.2 x 21.1 inch 270 x 540 x 535 mm	17.3 x 18.1 x 29.5 inch 440 x 460 x 750 mm
Supply voltage	115 V/230 V	115 V /230 V



Sintering Furnaces

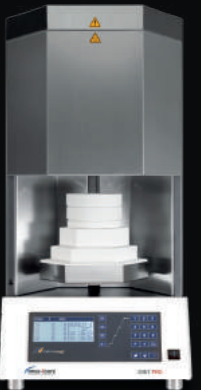
iSINT eco

The iSINT eco stands for economy and offers high-quality technology, matching accessories for high standards at a fair price. Compact and with a small footprint, the iSINT eco sintering oven still has sufficient capacity for a sintering bowl Ø 100 mm for approx. 25 units. The door stop can be mounted at the right or left side.



iSINT PRO

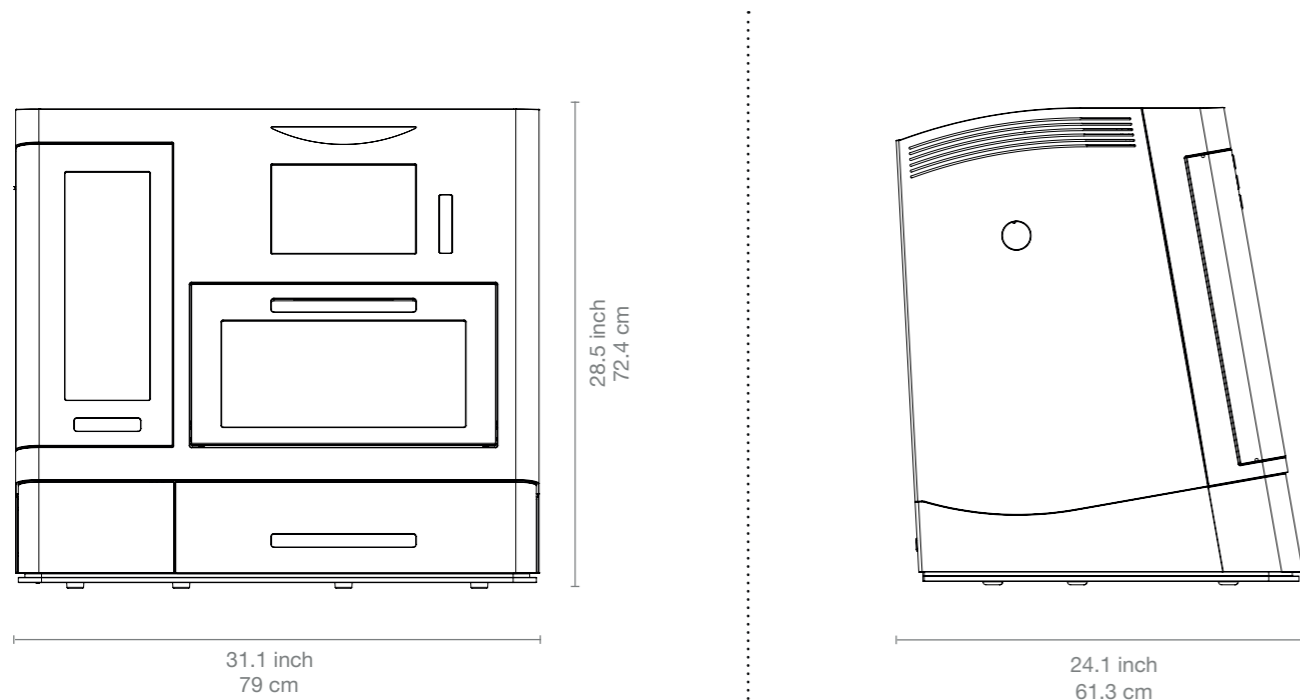
A larger sintering capacity of up to 80 single crowns is offered by the new iSINT PRO. With a heating system of four high-quality molybdenum disilicide (MoSi₂) heating elements, you can choose between conventional long-term sintering or SPEED sintering at a rate of up to 99 °C/minute. The iSINT PRO is operated with a simple and convenient program control. The programs are indicated on a 4-line LCD display. A timer function for overnight sintering or the use of pre-drying programs for shaded zirconium restorations offer further options. In addition, three service programs are available for easy maintenance of the sinter furnace.



	iSINT eco	iSINT PRO
Number of heating elements	4	4
Display	7-Segment	4-line LCD
Number of program memories	9	30
Combustion chamber capacity	1 x 100	2 x 120
max. heating rate in °C/min	30	99
Power in Watt	1720	3200
Lift function	No	Yes
Speedsintering	No	Yes

Dimensions

CORiTEC 250i Loader PRO



In Numbers

CORiTEC 250i Loader PRO

mechanics / electronics	
basic construction	mono cast body
number of axes and operation type	5-axis, simultaneous machining
rotation angle	A-axis 360° / B-axis up to ±30°
spindle / power	high-frequency spindle / 750 watt
maximum spindle speed	100.000 rpm
blank changer	7-fold / 9-fold optional; magazine interchangeable
tools	milling and grinding tools with 3 mm shaft diameter
tool changer integrated	16-fold, magazine interchangeable
tool length control	≤ 0.002 mm precision
integrated computer hardware	Windows based
monitor	Control PC with 10.1" touchscreen integrated
illumination	3 LED status colors
software	SmartControl™
air pressure	7 bar constantly supply, 60 liters/minute
cooling liquid	4.8 liter integrated
connecting requirements	
weight	95 kg
width x depth x height	31.1 x 24.1 x 28.5 inch / 790 x 613 x 724 mm
line voltage / frequency	100 V - 240 V / 50/60 Hz

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