





THE INNOVATIVE MILLING MACHINE FOR DIGITAL DENTAL **TECHNOLOGY IN THE** PRACTICE LAB AND THE LABORATORY.

Optimize your digital workflow, enjoy maximum freedom and achieve perfect results with optimum efficiency.



PREMIUM **DENTAL MILLING** MADE EASY.

E5

The E5 requires no compressed air, therefore you have maximum freedom in the choice of the installation site and also benefit from minimal operating costs. The open system architecture of the E5 makes your entry into the digital production of dental restorations quick and easy, and fits perfectly into your workflows. The integrated CAM software enables you to get started right away!

Plug & Mill: Unpack, connect, start milling!

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With no expensive compressed air and numerous innovations: The new E5.



Lucas Kehl Head of Product vhf camfacture AG

SIMPLY EASY.

5-AXIS DRY MILLING AT THE HIGHEST LEVEL. WITH EXTREMELY SIMPLE OPERATION.





LET THE WORK FLOW.

Despite its compact design, the E5 offers a generous working chamber with plenty of space in which to clamp the workpieces or load the automatic tool changer.

BEST RESULTS. WITH EASE.

The machine has been developed with an optimized weight of only 43 kg, and has been manufactured without compromise from high-quality industrial components, thus fulfilling our claim of *Creating Perfection*. How do you benefit? The E5 achieves impressive, first-class results!

LET'S GO WITH EASE!

E5







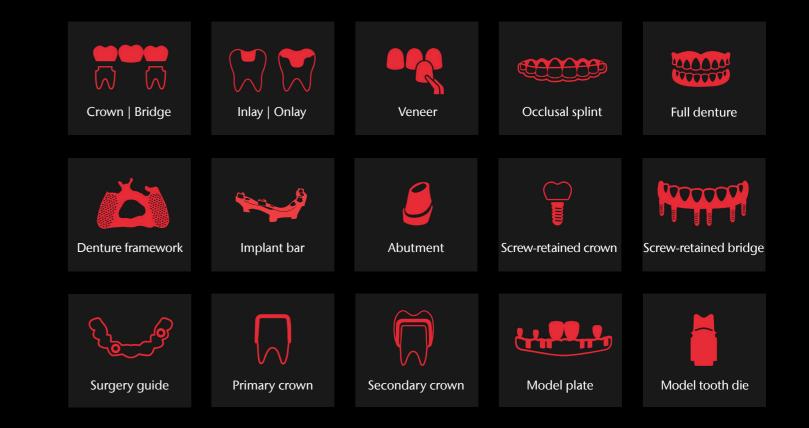
The E5 not only allows you to machine discs; you can use the appropriate holder to process up to 6 blocks of different sizes with minimal effort.

The automatic tool changer can accommodate 16 standard tools and an AIR**TOOL.**



Compo- sites	PMMA & Wax
Zirconia	CoCr sintering metals





Be sure to review local and/or national regulations and/or regulations by other authorized organizations or entities (e.g. professional associations, health authorities).

MATERIAL, MANUFACTURER, INDICATION.

Enjoy great freedom of choice.

NO COMPRESSED AIR NEEDED – DUE TO AIRTOOL.

E5

One great innovation of the E5 is that it uses no compressed air: The E5 requires neither an external compressed air connection nor an integrated compressor, which is possible with our patent-pending AIRTOOL.

The turbine blades on the AIR**TOOL** use the high speeds of the high-frequency spindle to generate a powerful air flow which keeps the workpiece free from dust and chippings. These are removed by suction.

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SERVICE? EASY!

If your machine requires servicing, the central components, e.g. the spindle and control unit, are easy to replace and you can even service the machine yourself in just a few steps. In addition, the lightweight and service-optimized design saves transport time and resources.



THE ADVANTAGES? THERE ARE SO MANY!



Innovative

No compressed air is used with the patent-pending AIRTOOL

Machine design optimized for minimal weight

C-holder for 90° machining of anterior teeth (work-in-progress)

Modular machine design to optimize servicing and maintenance



Reliable

100% developed and manufactured in Germany

Optimum manufacturing results and high durability with only premiumquality industrial components

24-month guarantee



Fast & precise

800 W 60,000 rpm spindle

3 µm repeat accuracy

Cast aluminum body for low vibration in operation



Independent

Mills almost all materials up to CoCr sintered metals in a 98.5 mm disc format, holders available for 110 mm discs and blocks

Maximum indication versatility with a rotating angle of ±35° in the 5th axis and blanks with a thickness of up to 40 mm

DENTALCAM-software with an open interface to all scanners and materials



Cost-effective

Sustainable operation with no compressed air

Environmentally-friendly shipping due to the low weight of the machine

Enables a fast and cost-effective entry into CAM production in the laboratory environment

Extremely simple operation with the provided DENTALCAM software with DIRECTMILL technology – no license fees

TECHNICAL DATA

GENERAL

E5

Fields of application	Dry machining
Materials	Composites, plastics/wax, zirconia, CoCr sintered metals • Discs, height 10–40 mm, diameter 98.5 mm • Blocks up to 40 × 20 × 20 mm (block holder required)
Indications	Crowns, bridges, inlays, onlays, veneers, occlusal splints, full dentures, denture frameworks, implant bars, abutments, screw retained crowns, screw retained bridges, surgery guides, primary crowns, secondary crowns, model plates, model tooth dies
Holder systems	Holder for 98.5 mm discs (integrated) · holder for 110 mm discs (optional) · 3-fold block holder (optional) · lvotion ¹ accessory kit (optional)

BASE SYSTEM

Power

Bearing Collet

Construction	Machine bed made of solid cast aluminum body
Housing	White high-gloss lacquer finish · upward opening lift door to the workroom
Number of axes	5
Linear axes X-/Y-/Z-axis	Precision ball screws \cdot motors with resolution < 1 μ m \cdot ground precision guides made of high-alloyed steel \cdot repetition accuracy \pm 0.003 mm
Rotary axis A-axis	Backlash-free tension shaft gear with highest angular accuracy · rotation angle: 360°, infinite
Rotary axis B-axis	Backlash-free tension shaft gear with highest angular accuracy · rotation angle: ± 35°
Control unit	5-axis simultaneous control electronics with continuous path progression and dynamic pre-calculation · hardware-based real-time opera ting system with standardized instruction set · FPGA-integrated processor · updateable hardware · real-time path and ramp calculation v dedicated hardware engines in the FPGA · four-quadrant control of the motors for particularly smooth running · multiple digital I/Os for controlling the peripherals · integrated inverter for synchronous and asynchronous motors, electronic gate detection · Ethernet and USE interface
Lighting	RGB LED lighting with status indication
SPINDLE	
General	High-frequency spindle with electromechanical tool change
Speed	Up to 60,000 rpm

Peak power (P_{max}): 800 watts · nominal power (S6): 400 watts · continuous power (S1): 300 watts

2-fold hybrid ceramic ball bearing

For tools with 3 mm shank diameter and max. 40 mm total length

AUTOMATION

Tool change	Tool magazine for 16 tools plus one Al measuring key · access via front-door,
PROCESSING MODES	
Dry	Compressed air-free operation through thousing · 24 V switch output for control
CONNECTION REQUIREMENTS	
Compressed air	
Power supply	100–240 volts · 50/60 Hz, 500 watts
Extraction system	Extraction filter class M, 2,500 l/min extra
Data	10/100/1000 MBit/s BaseT port (auto-se
ENVIROMENTAL CONDITIONS	
Operating temperature	Between 10 °C and 35 °C
Air moisture	Max. 80 % (relative), non-condensing
APPROVALS	
All models	CE
North America model	UL 61010-1, CAN/CSA C22.2 No. 61010
DIMENSIONS & WEIGHTS	
Dimensions (W/D/H)	472 × 484 × 734 mm with closed door \cdot
Footprint (W/D)	387 × 370 mm
Weight	43 kg
SCOPE OF DELIVERY	
CAM Software	DENTALCAM software included
Accessories	Spindle service set · calibration set incl. s torque drover 1.5 Nm · AIR TOOL for way Administrated Tool Board (ATB) for tool s

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AIR**TOOL** · length measurement and tool breakage monitoring via precision r, safety-locked

h use of $\mathsf{AIR}\mathbf{TOOLs}$ - hose connection for external suction unit on the back of the olling suction units

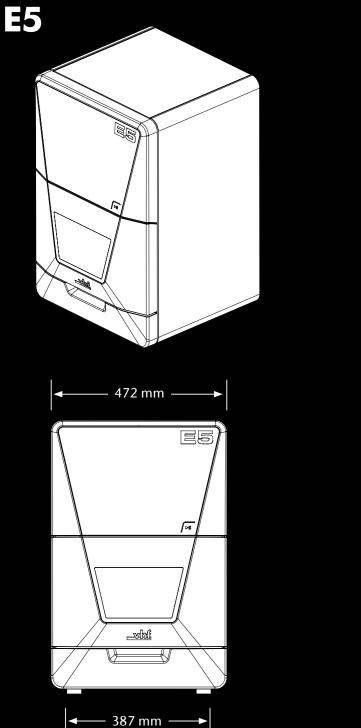
straction capacity at 200 hPa

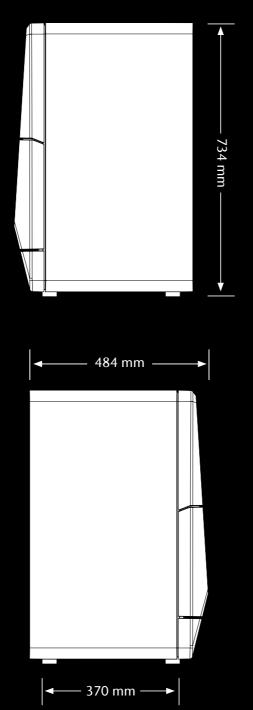
sensing) Ethernet via RJ-45 socket

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r · 472 × 567 × 734 mm with open door

I. stirrup measuring screw · tool magazine inserts (1 piece) · Torx wrench set · vax and plastics · drill bit (tool positions) · cleaning brush and microfiber cloth · ol storage · power cable · Ethernet network cable · operating manual







The E5 from vhf has enabled me to get started with digital dental technology.

I can now provide almost any indication in my practice lab. Virtually no reworking is required and the E5 is extremely easy to operate.

Dr. Tim Wiesner

Dentist, Tübingen

Creating Perfection.

With more than 30 years of experience, vhf is one of the leading manufacturers of dental milling machines. As a CAM full-service provider, vhf meticulously develops and produces each individual milling machine and the perfectly matched tools and software all in-house. Everything from a single source. Made in Germany.

Service. We are passionate about what we do.

Our products are extremely low-maintenance and highly durable, but the servicing of your machine is important to us. We provide customer support with our user-friendly Dental-Portal, numerous online tutorials and personal assistance through our international service network.



DESIGN | SCANNING | 3D PRINTING | MILLING | MATERIALS | POST-PROCESSING



Toronto, ON Montreal, QC Atlanta, GA

Digital Dental Solutions



