

Safety Data Sheet

according to the Hazardous Products Regulation (February 11, 2015) Issue date: 2022-09-09 Revision date: 2022-09-09 Version: 1.00

SECTION 1: Identification

1.1. Product identifier

Product form : Mixture

Trade name Cobalt-Based Alloys Powder Fusion AM Powder 45 Article number Modelstar S Powder Starbond CoS Powder Starbond Easy Powder

i-ProMelt

1.2. Recommended use and restrictions on use

: Medical device Recommended use

Restrictions on use : Restricted to professional users

1.3. Supplier

Deutschland

Manufacturer/Supplier

S&S Scheftner GmbH Dekan-Laist-Str. 52 Mainz, 55129

T +49 (0) 6131 94 71 40 service@scheftner.dental

1.4. Emergency telephone number

Emergency number : For Hazardous Materials [or Dangerous Goods] Incidents

Spill, Leak, Fire, Exposure, or Accident

Call CHEMTREC Day or Night

Within USA and Canada: 1-800-424-9300

Outside USA and Canada: +1 703-741-5970 (collect calls accepted)

May cause cancer.

Email competent person

sds@kft.de

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

Classification (GHS CA)

Acute toxicity (oral), Category 4	H302	Harmful if swallowed.
Serious eye damage/eye irritation, Category 2	H319	Causes serious eye irritation.
Respiratory sensitisation, Category 1	H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Skin sensitisation, Category 1	H317	May cause an allergic skin reaction.
Germ cell mutagenicity, Category 2	H341	Suspected of causing genetic defects.

H350

Carcinogenicity, Category 1B H360 May damage fertility or the unborn child. Reproductive toxicity, Category 1B

Combustible Dust May form combustible dust concentrations in air

Full text of H-statements: see section 16

Safety Data Sheet

according to the Hazardous Products Regulation (February 11, 2015)

2.2. GHS Label elements, including precautionary statements

GHS CA labelling

Hazard pictograms (GHS CA)

Precautionary statements (GHS CA)





Signal word (GHS CA) : Danger

Hazard statements (GHS CA) : May form combustible dust concentrations in air

H302 - Harmful if swallowed.

H317 - May cause an allergic skin reaction.

H319 - Causes serious eye irritation.

H334 - May cause allergy or asthma symptoms or breathing difficulties if inhaled.

H341 - Suspected of causing genetic defects.

H350 - May cause cancer.

H360 - May damage fertility or the unborn child.

: P201 - Obtain special instructions before use.

P202 - Do not handle until all safety precautions have been read and understood.

P261 - Avoid breathing dust.

P264 - Wash hands, forearms and face thoroughly after handling.

P270 - Do not eat, drink or smoke when using this product.

P272 - Contaminated work clothing should not be allowed out of the workplace.

P280 - Wear protective clothing, eye protection, face protection.
P284 - [In case of inadequate ventilation] wear respiratory protection.

F 204 - [III case of inadequate ventilation] wear respiratory protection.

P301+P312 - IF SWALLOWED: Call a POISON CENTER, a doctor if you feel unwell.

P302+P352 - IF ON SKIN: Wash with plenty of water.

P304+P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing. P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove

contact lenses, if present and easy to do. Continue rinsing.

P308+P313 - IF exposed or concerned: Get medical advice/attention.

P330 - Rinse mouth.

P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.

P337+P313 - If eye irritation persists: Get medical advice/attention.

P342+P311 - If experiencing respiratory symptoms: Call a POISON CENTER, a doctor.

P362+P364 - Take off contaminated clothing and wash it before reuse.

P405 - Store locked up.

P501 - Dispose of contents/container to hazardous or special waste collection point, in

accordance with local, regional, national and/or international regulation.

2.3. Other hazards

No additional information available

2.4. Unknown acute toxicity (GHS CA)

No data available

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

Safety Data Sheet

according to the Hazardous Products Regulation (February 11, 2015)

3.2. Mixtures

Name	Chemical name / Synonyms	Product identifier	%	Classification (GHS CA)
cobalt	cobalt	CAS-No.: 7440-48-4	50 – 70	Acute Tox. 4 (Oral), H302 Eye Irrit. 2, H319 Resp. Sens. 1, H334 Skin Sens. 1, H317 Muta. 2, H341 Carc. 1B, H350 Repr. 1B, H360
Chromium	Chromium	CAS-No.: 7440-47-3	10 – 40	Not classified
Tungsten (W)	Tungsten (W)	CAS-No.: 7440-33-7	0 – 10	Flam. Sol. 1, H228 Self-heat. 2, H252 Comb. Dust
Molybdenum	Molybdenum	CAS-No.: 7439-98-7	0 – 10	Not classified
Silicon	Silicon	CAS-No.: 7440-21-3	0 – 2.5	Not classified
Manganese	Manganese	CAS-No.: 7439-96-5	0 – 2.5	Not classified

Full text of hazard classes and H-statements : see section 16

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing. If experiencing respiratory

symptoms: Call a poison center or a doctor.

First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to

do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

First-aid measures after ingestion : Rinse mouth. Call a poison center or a doctor if you feel unwell.

First-aid measures general : IF exposed or concerned: Get medical advice/attention.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after inhalation : May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Symptoms/effects after skin contact : May cause an allergic skin reaction.

Symptoms/effects after eye contact : Eye irritation.

4.3. Immediate medical attention and special treatment, if necessary

Other medical advice or treatment : Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

Suitable extinguishing media : D powder. Sand.

5.2. Unsuitable extinguishing media

Unsuitable extinguishing media : Water. Carbon dioxide (CO2). Foam. Chemical powder.

2022-09-09 (Revision date) CA - en 3/20

Safety Data Sheet

according to the Hazardous Products Regulation (February 11, 2015)

5.3. Specific hazards arising from the hazardous product

Explosion hazard : Avoid formation of dust. Potential dust explosion hazard.

Hazardous decomposition products in case of fire : Toxic fumes may be released. Metal oxides.

5.4. Special protective equipment and precautions for fire-fighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing

apparatus. Complete protective clothing.

Other information : Do not allow run-off from fire fighting to enter drains or water courses. Disposal must be done

according to official regulations. In case of fire and/or explosion do not breathe fumes.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : Avoid dust formation. Do not breathe dust.

Personal Precautions, Protective Equipment and : Do not attempt to take action without suitable protective equipment.

Emergency Procedures

6.2. Methods and materials for containment and cleaning up

Methods for cleaning up : Take up mechanically (sweeping, shovelling) and collect in suitable container for disposal. Notify

authorities if product enters sewers or public waters.

Other information : Disposal must be done according to official regulations.

6.3. Reference to other sections

For further information refer to section 8: "Exposure controls/personal protection"

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station. Wear personal protective equipment. Obtain special

instructions before use. Do not handle until all safety precautions have been read and understood. Take all necessary technical measures to avoid or minimize the release of the product on the workplace. Limit quantities of product at the minimum necessary for handling and limit the number of exposed workers. Provide local exhaust or general room ventilation. Floors, walls and other surfaces in the hazard area must be cleaned regularly. Avoid contact with skin

and eyes. Avoid breathing dust.

Hygiene measures : Do not eat, drink or smoke when using this product. Always wash hands after handling the

product. Separate working clothes from town clothes. Launder separately. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : No specific measures are necessary. Store locked up.

Incompatible products : Strong acids. Oxidizing agent. Strong bases.

Information about storage in one common storage

facility

: Keep away from food, drink and animal feeding stuffs.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

2022-09-09 (Revision date) CA - en 4/20

Safety Data Sheet

Chromium (7440-47-3)			
Canada (Alberta) - Occupational Exposure Limits			
Local name	Chromium and inorganic compounds, as Cr Metal and Cr III compounds		
OEL TWA	0.5 mg/m³		
Notations and remarks	Occupational exposure limit is based on irritation effects and its adjustment to compensate for unusual work schedules is not required.		
Regulatory reference	Alberta Regulation 191/2021		
Canada (Quebec) - Occupational Exposure Limits			
Local name	Chromium (metal)		
VEMP (OEL TWA)	0.5 mg/m³		
Regulatory reference	S-2.1, r. 13 - Regulation respecting occupational health and safety		
Canada (British Columbia) - Occupational Exposure	e Limits		
Local name	Chromium and inorganic compounds: Metallic chromium, as Cr(0)		
OEL TWA	0.5 mg/m³ Total		
Regulatory reference	OHS Guidelines Part 5: Chemical Agents and Biological Agents (WorkSafe BC)		
Canada (Manitoba) - Occupational Exposure Limits			
Local name	Metallic chromium, as Cr(0)		
OEL TWA	0.5 mg/m³ (I - Inhalable particulate matter)		
Notations and remarks	TLV® Basis: Resp tract irr		
Regulatory reference	ACGIH 2022		
Canada (New Brunswick) - Occupational Exposure Limits			
OEL TWA	0.5 mg/m³		
Notations and remarks	URT & skin irr		
Canada (Newfoundland and Labrador) - Occupational Exposure Limits			
Local name	Metallic chromium, as Cr(0)		
OEL TWA	0.5 mg/m³ (I - Inhalable particulate matter)		
Notations and remarks	TLV® Basis: Resp tract irr		
Regulatory reference	ACGIH 2022		
Canada (Nova Scotia) - Occupational Exposure Limits			
Local name	Metallic chromium, as Cr(0)		
OEL TWA	0.5 mg/m³ (I - Inhalable particulate matter)		
Notations and remarks	TLV® Basis: Resp tract irr		
Regulatory reference	ACGIH 2022		
Canada (Nunavut) - Occupational Exposure Limits			
Local name	Chromium metal and inorganic compounds, (as Cr): Metal and Cr (III) compounds		
OEL TWA	0.5 mg/m³		
OEL STEL	1.5 mg/m³		
Regulatory reference	Occupational Health and Safety Regulations, Nu Reg 003-2016 (Amendment R-044-2021)		

Safety Data Sheet

Canada (Northwest Territories) - Occupational Exposure Limits			
Local name	Chromium metal and inorganic compounds, (as Cr): Metal and Cr (III) compounds		
OEL TWA	0.5 mg/m³		
OEL STEL	1.5 mg/m³		
Regulatory reference	Occupation Health and Safety Regulations R-039-2015 (R-013-2020)		
Canada (Prince Edward Island) - Occupational Expo	osure Limits		
Local name	Metallic chromium, as Cr(0)		
OEL TWA	0.5 mg/m³ (I - Inhalable particulate matter)		
Notations and remarks	TLV® Basis: Resp tract irr		
Regulatory reference	ACGIH 2022		
Canada (Saskatchewan) - Occupational Exposure L	imits		
Local name	Chromium metal and inorganic compounds, (as Cr): Metal and Cr (III) compounds		
OEL TWA	0.5 mg/m³		
OEL STEL	1.5 mg/m³		
Regulatory reference	The Occupational Health and Safety Regulations, 2020. Chapter S-15.1 Reg 10		
Tungsten (W) (7440-33-7)			
Canada (Alberta) - Occupational Exposure Limits			
Local name	Tungsten, as W Metal and insoluble compounds		
OEL TWA	5 mg/m³		
OEL STEL	10 mg/m³		
Notations and remarks	Occupational exposure limit is based on irritation effects and its adjustment to compensate for unusual work schedules is not required.		
Regulatory reference	Alberta Regulation 191/2021		
Canada (Quebec) - Occupational Exposure Limits			
Local name	Tungsten (as W) Insoluble compounds		
VECD (OEL STEL)	10 mg/m³		
VEMP (OEL TWA)	5 mg/m³		
Regulatory reference	S-2.1, r. 13 - Regulation respecting occupational health and safety		
Canada (British Columbia) - Occupational Exposure Limits			
Local name	Tungsten and compounds in the absence of Cobalt, as W		
OEL TWA	3 mg/m³		
Regulatory reference	OHS Guidelines Part 5: Chemical Agents and Biological Agents (WorkSafe BC)		
Canada (Manitoba) - Occupational Exposure Limits			
Local name	Tungsten and compounds, in the absence of Cobalt, as W		
OEL TWA	3 mg/m³ (R - Respirable particulate matter)		
Notations and remarks	TLV® Basis: Lung dam		
Regulatory reference	ACGIH 2022		

Safety Data Sheet

Canada (New Brunswick) - Occupational Exposure Limits			
OEL TWA	5 mg/m³		
Canada (Newfoundland and Labrador) - Occupational Exposure Limits			
Local name	Tungsten and compounds, in the absence of Cobalt, as W		
OEL TWA	3 mg/m³ (R - Respirable particulate matter)		
Notations and remarks	TLV® Basis: Lung dam		
Regulatory reference	ACGIH 2022		
Canada (Nova Scotia) - Occupational Exposure Lim	its		
Local name	Tungsten and compounds, in the absence of Cobalt, as W		
OEL TWA	3 mg/m³ (R - Respirable particulate matter)		
Notations and remarks	TLV® Basis: Lung dam		
Regulatory reference	ACGIH 2022		
Canada (Nunavut) - Occupational Exposure Limits			
Local name	Tungsten, (as W): Metal and insoluble compounds		
OEL TWA	5 mg/m³		
OEL STEL	10 mg/m³		
Regulatory reference	Occupational Health and Safety Regulations, Nu Reg 003-2016 (Amendment R-044-2021)		
Canada (Northwest Territories) - Occupational Expo	osure Limits		
Local name	Tungsten, (as W): Metal and insoluble compounds		
OEL TWA	5 mg/m³		
OEL STEL	10 mg/m³		
Regulatory reference	Occupation Health and Safety Regulations R-039-2015 (R-013-2020)		
Canada (Ontario) - Occupational Exposure Limits			
Local name	Tungsten , as W - Metal and insoluble compounds		
OEL TWA	5 mg/m³		
OEL STEL	10 mg/m³		
Regulatory reference	Ontario Occuational Exposure Limits under Regulation 833		
Canada (Prince Edward Island) - Occupational Exposure Limits			
Local name	Tungsten and compounds, in the absence of Cobalt, as W		
OEL TWA	3 mg/m³ (R - Respirable particulate matter)		
Notations and remarks	TLV® Basis: Lung dam		
Regulatory reference	ACGIH 2022		
Canada (Saskatchewan) - Occupational Exposure Limits			
Local name	Tungsten, (as W): metal and insoluble compounds		
OEL TWA	5 mg/m³		
OEL STEL	10 mg/m³		
Regulatory reference	The Occupational Health and Safety Regulations, 2020. Chapter S-15.1 Reg 10		

Safety Data Sheet

Molybdenum (7439-98-7)			
Canada (Alberta) - Occupational Exposure Limits			
Local name	Molybdenum, as Mo Metal and insoluble compounds		
OEL TWA	3 mg/m³ Respirable 10 mg/m³ Total		
Regulatory reference	Alberta Regulation 191/2021		
Canada (Quebec) - Occupational Exposure Limits			
Local name	Molybdenum (as Mo) Metal and insoluble compounds		
VEMP (OEL TWA)	10 mg/m³ ld 3 mg/m³ Rd		
Regulatory reference	S-2.1, r. 13 - Regulation respecting occupational health and safety		
Canada (British Columbia) - Occupational Exposure	e Limits		
Local name	Molybdenum - Metal and insoluble compounds, as Mo		
OEL TWA	3 mg/m³ Respirable 10 mg/m³ Inhalable		
Regulatory reference	OHS Guidelines Part 5: Chemical Agents and Biological Agents (WorkSafe BC)		
Canada (Manitoba) - Occupational Exposure Limits			
Local name	Molybdenum, metal and insoluble compounds, as Mo		
OEL TWA	10 mg/m³ (I - Inhalable particulate matter) 3 mg/m³ (R - Respirable particulate matter)		
Notations and remarks	TLV® Basis: LRT irr		
Regulatory reference	ACGIH 2022		
Canada (New Brunswick) - Occupational Exposure Limits			
OEL TWA	3 mg/m³		
Canada (Newfoundland and Labrador) - Occupation	nal Exposure Limits		
Local name	Molybdenum, metal and insoluble compounds, as Mo		
OEL TWA	10 mg/m³ (I - Inhalable particulate matter) 3 mg/m³ (R - Respirable particulate matter)		
Notations and remarks	TLV® Basis: LRT irr		
Regulatory reference	ACGIH 2022		
Canada (Nova Scotia) - Occupational Exposure Limits			
Local name	Molybdenum, metal and insoluble compounds, as Mo		
OEL TWA	10 mg/m³ (I - Inhalable particulate matter) 3 mg/m³ (R - Respirable particulate matter)		
Notations and remarks	TLV® Basis: LRT irr		
Regulatory reference	ACGIH 2022		
Canada (Nunavut) - Occupational Exposure Limits			
Local name	Molybdenum, (as Mo): Metal and insoluble compounds		
OEL TWA	10 mg/m³ (inhalable fraction) 3 mg/m³ (respirable fraction)		

Safety Data Sheet

	-		
OEL STEL	20 mg/m³ (inhalable fraction) 6 mg/m³ (respirable fraction)		
Regulatory reference	Occupational Health and Safety Regulations, Nu Reg 003-2016 (Amendment R-044-2021)		
Canada (Northwest Territories) - Occupational Exposure Limits			
Local name	Molybdenum, (as Mo): Metal and insoluble compounds		
OEL TWA	10 mg/m³ (inhalable fraction) 3 mg/m³ (respirable fraction)		
OEL STEL	20 mg/m³ (inhalable fraction) 6 mg/m³ (respirable fraction)		
Regulatory reference	Occupation Health and Safety Regulations R-039-2015 (R-013-2020)		
Canada (Ontario) - Occupational Exposure Limits			
Local name	Molybdenum, as Mo - Metal and insoluble compounds		
OEL TWA	10 mg/m³ (I - Inhalable fraction) 3 mg/m³ (R - Respirable fraction)		
Regulatory reference	Ontario Occuational Exposure Limits under Regulation 833		
Canada (Prince Edward Island) - Occupational Exposure Limits			
Local name	Molybdenum, metal and insoluble compounds, as Mo		
OEL TWA	10 mg/m³ (I - Inhalable particulate matter) 3 mg/m³ (R - Respirable particulate matter)		
Notations and remarks	TLV® Basis: LRT irr		
Regulatory reference	ACGIH 2022		
Canada (Saskatchewan) - Occupational Exposure Limits			
Local name	Molybdenum, (as Mo): Metal and insoluble compounds		
OEL TWA	10 mg/m³ (inhalable fraction) 3 mg/m³ (respirable fraction)		
OEL STEL	20 mg/m³ (inhalable fraction) 6 mg/m³ (respirable fraction)		
Regulatory reference	The Occupational Health and Safety Regulations, 2020. Chapter S-15.1 Reg 10		
Silicon (7440-21-3)			
Canada (Quebec) - Occupational Exposure Limits			
Local name	Silicon		
VEMP (OEL TWA)	10 mg/m³ Td		
Notations and remarks	Note 1: The standard corresponds to dust containing no asbestos and the percentage in crystalline silica is less than 1%		
Regulatory reference	S-2.1, r. 13 - Regulation respecting occupational health and safety		
Canada (British Columbia) - Occupational Exposure Limits			
Local name	Silicon [Particles Not Otherwise Classified (PNOC)]		
OEL TWA	10 mg/m³ Total dust 3 mg/m³ Respirable fraction		
Regulatory reference	OHS Guidelines Part 5: Chemical Agents and Biological Agents (WorkSafe BC)		

Safety Data Sheet

Canada (Nunavut) - Occupational Exposure Limits			
Local name	Silicon		
OEL TWA	10 mg/m³		
OEL STEL	20 mg/m³		
Regulatory reference	Occupational Health and Safety Regulations, Nu Reg 003-2016 (Amendment R-044-2021)		
Canada (Northwest Territories) - Occupational Exp	osure Limits		
Local name	Silicon		
OEL TWA	10 mg/m³		
OEL STEL	20 mg/m³		
Regulatory reference	Occupation Health and Safety Regulations R-039-2015 (R-013-2020)		
Canada (Saskatchewan) - Occupational Exposure I	Limits		
Local name	Silicon		
OEL TWA	10 mg/m³		
OEL STEL	20 mg/m³		
Regulatory reference	The Occupational Health and Safety Regulations, 2020. Chapter S-15.1 Reg 10		
Manganese (7439-96-5)			
Canada (Alberta) - Occupational Exposure Limits			
Local name	Manganese, elemental & inorganic compounds, as Mn		
OEL TWA	0.2 mg/m³		
Regulatory reference	Alberta Regulation 191/2021		
Canada (Quebec) - Occupational Exposure Limits			
Local name	Manganese Fume, dust and compounds(as Mn)		
VEMP (OEL TWA)	0.2 mg/m³ Td		
Regulatory reference	S-2.1, r. 13 - Regulation respecting occupational health and safety		
Canada (British Columbia) - Occupational Exposur	re Limits		
Local name	Manganese - Elemental & inorganic compounds, as Mn		
OEL TWA	0.2 mg/m³ Total 0.02 mg/m³ Respirable		
Notations and remarks	R (Adverse reproductive effect)		
Regulatory reference	OHS Guidelines Part 5: Chemical Agents and Biological Agents (WorkSafe BC)		
Canada (Manitoba) - Occupational Exposure Limits			
Local name	Manganese, elemental and inorganic compounds, as Mn		
OEL TWA	0.02 mg/m³ (R - Respirable particulate matter) 0.1 mg/m³ (I - Inhalable particulate matter)		
Notations and remarks	TLV® Basis: CNS impair. Notations: A4 (Not classifiable as a Human Carcinogen)		
Regulatory reference	ACGIH 2022		
Canada (New Brunswick) - Occupational Exposure Limits			
OEL TWA	0.02 mg/m³		
Notations and remarks	CNS impair; A4		

Safety Data Sheet

Canada (Newfoundland and Labrador) - Od	ccupational Exposure Limits	
Local name	Manganese, elemental and inorganic compounds, as Mn	
OEL TWA	0.02 mg/m³ (R - Respirable particulate matter) 0.1 mg/m³ (I - Inhalable particulate matter)	
Notations and remarks	TLV® Basis: CNS impair. Notations: A4 (Not classifiable as a Human Carcinogen)	
Regulatory reference	ACGIH 2022	
Canada (Nova Scotia) - Occupational Expo	sure Limits	
Local name	Manganese, elemental and inorganic compounds, as Mn	
OEL TWA	0.02 mg/m³ (R - Respirable particulate matter) 0.1 mg/m³ (I - Inhalable particulate matter)	
Notations and remarks	TLV® Basis: CNS impair. Notations: A4 (Not classifiable as a Human Carcinogen)	
Regulatory reference	ACGIH 2022	
Canada (Nunavut) - Occupational Exposur	e Limits	
Local name	Manganese and inorganic compounds, (as Mn)	
OEL TWA	0.02 mg/m³	
OEL STEL	0.6 mg/m³	
Regulatory reference	Occupational Health and Safety Regulations, Nu Reg 003-2016 (Amendment R-044-2021)	
Canada (Northwest Territories) - Occupation	onal Exposure Limits	
Local name	Manganese and inorganic compounds, (as Mn)	
OEL TWA	0.2 mg/m³	
OEL STEL	0.6 mg/m³	
Regulatory reference	Occupation Health and Safety Regulations R-039-2015 (R-013-2020)	
Canada (Ontario) - Occupational Exposure	Limits	
Local name	Manganese	
OEL TWA	0.2 mg/m³	
Regulatory reference	Ontario Occuational Exposure Limits under Regulation 833	
Canada (Prince Edward Island) - Occupation	onal Exposure Limits	
Local name	Manganese, elemental and inorganic compounds, as Mn	
OEL TWA	0.02 mg/m³ (R - Respirable particulate matter) 0.1 mg/m³ (I - Inhalable particulate matter)	
Notations and remarks	TLV® Basis: CNS impair. Notations: A4 (Not classifiable as a Human Carcinogen)	
Regulatory reference	ACGIH 2022	
Canada (Saskatchewan) - Occupational Exposure Limits		
Local name	Manganese and inorganic compounds, (as Mn)	
OEL TWA	0.2 mg/m³	
OEL STEL	0.6 mg/m³	
Regulatory reference	The Occupational Health and Safety Regulations, 2020. Chapter S-15.1 Reg 10	

Safety Data Sheet

cobalt (7440-48-4)			
Canada (Alberta) - Occupational Exposure Limits			
Local name	Cobalt, elemental inorganic compounds, as Co		
OEL TWA	0.02 mg/m³		
Regulatory reference	Alberta Regulation 191/2021		
Canada (Quebec) - Occupational Exposure Limits			
Local name	Cobalt elemental, and inorganic compounds (as Co)		
VEMP (OEL TWA)	0.02 mg/m³		
Notations and remarks	C3, S		
Regulatory reference	S-2.1, r. 13 - Regulation respecting occupational health and safety		
Canada (British Columbia) - Occupational Exposure	e Limits		
Local name	Cobalt and inorganic compounds, as Co		
OEL TWA	0.02 mg/m³ Total		
Notations and remarks	IARC group 2B carcinogen; S(D) (dermal sensitization); S(R) (respiratory sensitization)		
Regulatory reference	OHS Guidelines Part 5: Chemical Agents and Biological Agents (WorkSafe BC)		
Canada (Manitoba) - Occupational Exposure Limits			
Local name	Cobalt and inorganic compounds, as Co		
OEL TWA	0.02 mg/m³ (I - Inhalable particulate matter)		
Notations and remarks	TLV® Basis: Pulm func changes. Notations: DSEN; RSEN; A3 (Confirmed Animal Carcinogen with Unknown Relevance to Humans); BEI		
Regulatory reference	ACGIH 2022		
Canada (New Brunswick) - Occupational Exposure Limits			
OEL TWA	0.02 mg/m³		
Notations and remarks	Pneumonitis		
Canada (Newfoundland and Labrador) - Occupation	nal Exposure Limits		
Local name	Cobalt and inorganic compounds, as Co		
OEL TWA	0.02 mg/m³ (I - Inhalable particulate matter)		
Notations and remarks	TLV® Basis: Pulm func changes. Notations: DSEN; RSEN; A3 (Confirmed Animal Carcinogen with Unknown Relevance to Humans); BEI		
Regulatory reference	ACGIH 2022		
Canada (Nova Scotia) - Occupational Exposure Limits			
Local name	Cobalt and inorganic compounds, as Co		
OEL TWA	0.02 mg/m³ (I - Inhalable particulate matter)		
Notations and remarks	TLV® Basis: Pulm func changes. Notations: DSEN; RSEN; A3 (Confirmed Animal Carcinogen with Unknown Relevance to Humans); BEI		
Regulatory reference	ACGIH 2022		
Canada (Nunavut) - Occupational Exposure Limits			
Local name	Cobalt and inorganic compounds, (as Co)		
OEL TWA	0.02 mg/m³		

Safety Data Sheet

according to the Hazardous Products Regulation (February 11, 2015)

OEL STEL	0.06 mg/m³	
Notations and remarks	Designated substance	
Regulatory reference	Occupational Health and Safety Regulations, Nu Reg 003-2016 (Amendment R-044-2021)	
Canada (Northwest Territories) - Occupational Expo	osure Limits	
Local name	Cobalt and inorganic compounds, (as Co)	
OEL TWA	0.02 mg/m³	
OEL STEL	0.06 mg/m³	
Notations and remarks	Designated substance	
Regulatory reference	Occupation Health and Safety Regulations R-039-2015 (R-013-2020)	
Canada (Ontario) - Occupational Exposure Limits		
Local name	Cobalt and inorganic compounds, as Co	
OEL TWA	0.02 mg/m³	
Regulatory reference	Ontario Occuational Exposure Limits under Regulation 833	
Canada (Prince Edward Island) - Occupational Exposure Limits		
Local name	Cobalt and inorganic compounds, as Co	
OEL TWA	0.02 mg/m³ (I - Inhalable particulate matter)	
Notations and remarks	TLV® Basis: Pulm func changes. Notations: DSEN; RSEN; A3 (Confirmed Animal Carcinogen with Unknown Relevance to Humans); BEI	
Regulatory reference	ACGIH 2022	
Canada (Saskatchewan) - Occupational Exposure Limits		
Local name	Cobalt and inorganic compounds, (as Co)	
OEL TWA	0.02 mg/m³	
OEL STEL	0.06 mg/m³	
Notations and remarks	Designated Chemical Substance	
Regulatory reference	The Occupational Health and Safety Regulations, 2020. Chapter S-15.1 Reg 10	

8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station. Provide local exhaust or general room ventilation.

Environmental exposure controls : Avoid release to the environment.

8.3. Individual protection measures/Personal protective equipment

Hand protection:

Chemically resistant protective gloves. EN 374. Choosing the proper glove is a decision that depends not only on the type of material, but also on other quality features, which differ for each manufacturer. Please follow the instructions related to the permeability and the penetration time provided by the manufacturer. Gloves must be replaced after each use and whenever signs of wear or perforation appear

Eye protection:	
Wear closed safety glasses. EN 166	

Safety Data Sheet

according to the Hazardous Products Regulation (February 11, 2015)

Skin and body protection:

Wear suitable protective clothing. EN ISO 13688. EN 13034

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment. Dust formation: dust mask. P3. EN 143. Breathing equipment is only to be used in order to handle the residual risk of short term jobs if all other risk minimizing measures have been carried out e.g. retention and/or local exhaust

Other information:

Do not eat, drink or smoke when using this product. Avoid contact with skin and eyes. Always wash hands after handling the product.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Solid Physical state Appearance · Powder Colour : Grey Odour : odourless Odour threshold : No data available рΗ : No data available Relative evaporation rate (butylacetate=1) : Not applicable Relative evaporation rate (ether=1) : No data available Melting point : No data available Freezing point : Not applicable Boiling point : No data available

Flash point : Not applicable
Auto-ignition temperature : No data available
Decomposition temperature : No data available

Flammability (solid, gas) : Dust may form flammable mixture with air

Vapour pressure : Not applicable
Relative vapour density at 20 °C : Not applicable
Relative density : No data available
Solubility : No data available
Partition coefficient n-octanol/water (Log Pow) : No data available
Viscosity, kinematic : Not applicable
Viscosity, dynamic : Not applicable

Explosive properties : Product is not explosive.

Oxidising properties : Non oxidizing.

Explosive limits : No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

Reactivity : The product is non-reactive under normal conditions of use, storage and transport.

Chemical stability : Stable under normal conditions.

Possibility of hazardous reactions : No dangerous reactions known under normal conditions of use.

Conditions to avoid : Avoid dust formation.

Incompatible materials : Strong acids. Oxidizing agent. Strong bases.

Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be

produced.

Hardening time: : No additional information available

2022-09-09 (Revision date) CA - en 14/20

Safety Data Sheet

according to the Hazardous Products Regulation (February 11, 2015)

SECTION 11: Toxicological information

11.1. Information on toxico	logical effects
-----------------------------	-----------------

Cobalt-Based Alloys Powder

Symptoms/effects after inhalation

Symptoms/effects after skin contact

Viscosity, kinematic

11.1. Information on toxicological eff	: Harmful if swallowed.
Acute toxicity (oral) Acute toxicity (dermal)	: Not classified (Based on available data, the classification criteria are not met)
Acute toxicity (inhalation)	: Not classified (Based on available data, the classification criteria are not met)
ATE CA (oral)	828.441 mg/kg bodyweight
Chromium (7440-47-3)	
LD50 oral rat	> 5000 mg/kg ((OECD 420 method); Read-across)
LC50 Inhalation - Rat (Dust/Mist)	> 5.41 mg/l/4h ((OECD 403 method); Read-across)
Tungsten (W) (7440-33-7)	
LD50 oral rat	> 2000 mg/kg (OECD 401 method)
LD50 dermal rat	> 2000 mg/kg (OECD 402 method)
LC50 Inhalation - Rat (Dust/Mist)	> 5.4 mg/l/4h (OECD 403 method)
Molybdenum (7439-98-7)	
LD50 oral rat	4233 mg/kg ((OECD 401 method); Read-across)
LD50 dermal rat	> 2000 mg/kg ((OECD 402 method); Read-across)
LC50 Inhalation - Rat (Dust/Mist)	> 1.93 mg/l/4h ((OECD 403 method); Read-across)
ATE CA (oral)	4233 mg/kg bodyweight
Silicon (7440-21-3)	
LD50 oral rat	> 5000 mg/kg (OECD 401 method)
LD50 dermal rabbit	> 5000 mg/kg
cobalt (7440-48-4)	
LD50 oral rat	550 mg/kg bodyweight (OECD 425 method)
LC50 Inhalation - Rat (Dust/Mist)	< 0.05 mg/l/4h (OECD 436 method)
ATE CA (oral)	550 mg/kg bodyweight
Skin corrosion/irritation	: Not classified (Based on available data, the classification criteria are not met)
Serious eye damage/irritation	: Causes serious eye irritation.
Respiratory or skin sensitization	: May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause an allergic skin reaction.
Germ cell mutagenicity	: Suspected of causing genetic defects.
Carcinogenicity	: May cause cancer.
Reproductive toxicity	: May damage fertility or the unborn child.
STOT-single exposure	: Not classified (Based on available data, the classification criteria are not met)
STOT-repeated exposure	: Not classified (Based on available data, the classification criteria are not met)
Tungsten (W) (7440-33-7)	
NOAEL (oral, rat, 90 days)	1000 mg/kg bodyweight/day (OECD 422 method)
Aspiration hazard	: Not classified (Based on available data, the classification criteria are not met)

2022-09-09 (Revision date)	CA - en	15/20

: May cause an allergic skin reaction.

: May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Not applicable

Safety Data Sheet

according to the Hazardous Products Regulation (February 11, 2015)

Symptoms/effects after eye contact : Eye irritation.

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : May cause long lasting harmful effects to aquatic life.

Hazardous to the aquatic environment, short-term : Not classified (Based on available data, the classification criteria are not met)

(acute)

Hazardous to the aquatic environment, long-term : Not classified (Based on available data, the classification criteria are not met)

(chronic)

(omorno)	
Tungsten (W) (7440-33-7)	
LC50 - Fish [1]	> 181 mg/l (96 h; Danio rerio; (OECD 203 method))
EC50 - Crustacea [1]	> 163 mg/l (48 h; Daphnia magna; (OECD 202 method))
NOEC chronic fish	≥ 9.8 mg/l (38 d; Danio rerio; (OECD 210 method))
NOEC chronic crustacea	44.2 mg/l (21 d; Daphnia magna; (OECD 211 method))
Molybdenum (7439-98-7)	
LC50 - Fish [1]	609 mg/l (96 h; Pimephales promelas; (OECD 203 method))
EC50 - Crustacea [1]	1680 mg/l (48 h; Daphnia magna; (OECD 202 method))
NOEC chronic fish	143 mg/l (32 d; Pimephales promelas)
NOEC chronic crustacea	156 mg/l (21 d; Ceriodaphnia dubia)
Silicon (7440-21-3)	
Partition coefficient n-octanol/water (Log Pow)	57 – 77 (25 °C, pH 7-8)
Manganese (7439-96-5)	
LC50 - Fish [1]	3.6 mg/l (OECD 203 method)
EC50 - Crustacea [1]	1.6 mg/l
ErC50 algae	2.8 – 4.5 mg/l
NOEC chronic fish	0.3 mg/l (28d, Oncorhynchus mykiss)
NOEC chronic crustacea	1.7 mg/l
NOEC chronic algae	2.5 mg/l (72 h)
cobalt (7440-48-4)	
LC50 - Fish [1]	> 100 (96h; Danio rerio; OECD 203)
EC50 - Crustacea [1]	> 100 mg/l (OECD 202 method)
ErC50 algae	270 mg/l (70 h, Selenastrum capricornutum, (OECD 201 method))

12.2. Persistence and degradability

Tungsten (W) (7440-33-7)		
Persistence and degradability Not applicable for inorganic substances.		
Molybdenum (7439-98-7)		
Persistence and degradability	Not established.	

Safety Data Sheet

according to the Hazardous Products Regulation (February 11, 2015)

Silicon (7440-21-3)	
Biodegradation	77 – 99 % (OECD 301A method)

12.3. Bioaccumulative potential

Molybdenum (7439-98-7)		
Bioaccumulative potential	Not established.	
Silicon (7440-21-3)		
Partition coefficient n-octanol/water (Log Pow)	57 – 77 (25 °C, pH 7-8)	
Manganese (7439-96-5)		
Bioaccumulative potential	not bioaccumulable.	

12.4. Mobility in soil

Silicon (7440-21-3)	
Partition coefficient n-octanol/water (Log Pow)	57 – 77 (25 °C, pH 7-8)

12.5. Other adverse effects

Ozone : Not classified

SECTION 13: Disposal considerations

13.1. Disposal methods

Waste treatment methods : Disposal must be done according to official regulations. Do not dispose of with domestic waste.

Do not discharge into drains or the environment.

Product/Packaging disposal recommendations : Recycle or dispose of in compliance with current legislation.

SECTION 14: Transport information

In accordance with DOT / IMDG / IATA

14.1. UN number

Not regulated for transport

14.2. UN proper shipping name

Proper Shipping Name (TDG) : Not applicable
Proper Shipping Name (DOT) : Not applicable
Proper Shipping Name (IMDG) : Not applicable
Proper Shipping Name (IATA) : Not applicable

14.3. Transport hazard class(es)

TDG

Transport hazard class(es) (TDG) : Not applicable

DOT

Transport hazard class(es) (DOT) : Not applicable

IMDG

Transport hazard class(es) (IMDG) : Not applicable

2022-09-09 (Revision date) CA - en 17/20

Safety Data Sheet

according to the Hazardous Products Regulation (February 11, 2015)

IATA

Transport hazard class(es) (IATA) : Not applicable

14.4. Packing group

Packing group (TDG): Not applicablePacking group (DOT): Not applicablePacking group (IMDG): Not applicablePacking group (IATA): Not applicable

14.5. Environmental hazards

Other information : No supplementary information available.

14.6. Special precautions for user

TDG

No data available

DOT

No data available

IMDG

No data available

IATA

No data available

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. National regulations

Chromium (7440-47-3)

Listed on the Canadian DSL (Domestic Substances List)

Tungsten (W) (7440-33-7)

Listed on the Canadian DSL (Domestic Substances List)

Molybdenum (7439-98-7)

Listed on the Canadian DSL (Domestic Substances List)

Silicon (7440-21-3)

Listed on the Canadian DSL (Domestic Substances List)

Manganese (7439-96-5)

Listed on the Canadian DSL (Domestic Substances List)

Safety Data Sheet

according to the Hazardous Products Regulation (February 11, 2015)

cobalt (7440-48-4)

Listed on the Canadian DSL (Domestic Substances List)

SECTION 16: Other information

Issue date : 09-09-2022 Revision date : 09-09-2022

Data sources : European Chemicals Agency, http://echa.europa.eu/. Supplier Safety Data Sheet.

Department issuing data specification sheet: : KFT Chemieservice GmbH

Im Leuschnerpark 3 D-64347 Griesheim

Phone: +49 6155-8981-400 Fax: +49 6155 8981-500

SDS Service: +49 6155 8981-522

Contact person : Dr. Andreas Kretzschmar

Other information : This safety data sheet is for informational purposes only and does not comply with national legal

requirements without reference to a national distributor. The national distributor is responsible for

a legally compliant safety data sheet.

Full text of H-statements:	
H228	Flammable solid.
H252	Self-heating in large quantities; may catch fire.
H302	Harmful if swallowed.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H341	Suspected of causing genetic defects.
H350	May cause cancer.
H360	May damage fertility or the unborn child.

Abbreviations and acronyms:	
ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE	Acute Toxicity Estimate
BCF	Bioconcentration factor
CLP	Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008
DMEL	Derived Minimal Effect level
DNEL	Derived-No Effect Level
EC50	Median effective concentration
IARC	International Agency for Research on Cancer
IATA	International Air Transport Association
IMDG	International Maritime Dangerous Goods

Safety Data Sheet

according to the Hazardous Products Regulation (February 11, 2015)

LC50	Median lethal concentration
LD50	Median lethal dose
LOAEL	Lowest Observed Adverse Effect Level
NOAEC	No-Observed Adverse Effect Concentration
NOAEL	No-Observed Adverse Effect Level
NOEC	No-Observed Effect Concentration
OECD	Organisation for Economic Co-operation and Development
PBT	Persistent Bioaccumulative Toxic
PNEC	Predicted No-Effect Concentration
REACH	Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation (EC) No 1907/2006
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail
SDS	Safety Data Sheet
STP	Sewage treatment plant
TLM	Median Tolerance Limit
vPvB	Very Persistent and Very Bioaccumulative

KFT SDS CA 00

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.