# POSTPROSESS AUX-400-RINSE <br> <br> Resin Removal Rinse Solution 

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## WHAT IS AUX-400-RINSE?

AUX-400-RINSE is an organic-based rinse solution developed as an effective alternative to IPA for the final rinse step in the post-processing of additive manufactured parts. This rinse solution was formulated specifically for resin workflows, where IPA is commonly used to remove detergent residue from cleaned parts prior to curing.

## WHY USE AUX-400-RINSE?

AUX-400-RINSE is designed to work with PostProcess' automated resin removal solutions. It replaces the traditional IPA rinse step in resin workflows that may be required following processing in our full-stack automated solutions.

## A SAFER ALTERNATIVE TO IPA

AUX-400-RINSE provides reduced flammability and exposure, offering a higher flashpoint vs. IPA.

- IPA Flashpoint: $53^{\circ} \mathrm{F} / 11.7^{\circ} \mathrm{C}$
- AUX-400-RINSE: $102^{\circ} \mathrm{F} / 38.8^{\circ} \mathrm{C}$

It does not require explosion-proof or ATEX certified equipment and is compliant with Hazardous Material Regulations from OSHA and NFPA, as well as EU Directives. It also reduces operator chemical exposure with a lower vapor pressure when compared to IPA.

## IMPROVED PERFORMANCE

AUX-400-RINSE has an increased useful life over IPA and rinses 3 X more parts per gallon (L) than IPA. With half the evaporation rate of IIPA, you'll experience less tank changes per year. AUX-400RINSE also has no effect on a part's mechanical properties.

## IMPROVED SUSTAINABILITY

Our rinse is considered a lower Volatile Organic Compound (VOC) rate compared to IPA. You can also filter the rinse for reuse, which uses less energy than the distillation process required for IPA.

